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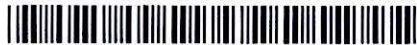
D3901-041
Job Sheet 206210



Part No: D3901-041

Job Qty: 20 pcs

Part Name: Wearbar Weldment



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/27/20

Job Tracking No:

Due Date: 8/13/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D3901 REV.G IPP REV.A 19.10.30 AS PER DWG REV.G DD VERF;DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Welded Assy- 1	20 pcs	8/12/20		0.00	4.00	Large Fab - 1		11-2-20
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
							Large Fab - 12		
110	Automated Welding - B4B	20 pcs	8/13/20		0.50	10.00	Automated Welding - 1 - B4B		11-2-20
120	QC 10	20 pcs	8/13/20		0.00	0.00	QC 10 - 10		NOV 03 2020
							QC 10 - 18		
							QC 10 - 24	DAS 24	
							QC 10 - 43	9-89	
							QC 10 - 50		
							QC 10 - 58		
							QC 10 - 9		
							QC 10 - 68		
							QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
8/13/20					0.00	0.00	QC 5 - 19		NOV 03 2020
							QC 5 - 22	DAS 24	
							QC 5 - 24	9-89	
							QC 5 - 3		
							QC 5 - 43		



Container No: S309307



Part: D3901 - 041

Job No: 206210

Serial No/Batch: S309307

Revision: REV.G

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
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Date: 10/29/20

					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
140	Packaging 3-1 - Stock - B4B	20 pcs	8/13/20	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	DAS 24 9-89
					Packaging 3 - 18 - B4B	NOV 03 2020
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	DAS 21 9-89
150	QC 21 - SA	20 pcs	8/13/20	0.00 0.00	QC 21 - SA - 21	NOV 03 2020
					QC 21 - SA - 70	
					QC 21 - SA - 53	
Part Op 100 - 1- CUT BAR AS PER DWG (@ 54.45) 2- GRIND CHAMFERS 3- DEBURR Descriptions: 110 - BUILDUP HARD SURFACING 0.17 TO 0.20 THICK USING 8259 ROD PER QSI 004 SECTION 4.5 (AUTOMATED WELDING) BATCH; <u>M139096</u> 120 - (QC10- Inspect visual per QSI004- ground welds) 130 - (QC5- Inspect part completeness to step on W/O) 140 - Identify as per dwg & Stock Location: WA002-3 150 - (QC21- Final Inspection - Work Order Release)						

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M304B0.250x0.500	304 Bar .250 X .500	90.2600 ft (4.513 ea)	100-Large Fab - Welded Assy-1	5299115
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	M304B0.250x0.500	90	589	0
Part Specifications				
Specifications could not be found.				

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